

SOUTH PRODUCTION NOTES

December 1, 2014
7-3 Shift

BASF EMPLOYEES
39 Last Recordable
519 Last Lost Time

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach “Packaged By” label with your initials.

#1 MED / Clean for AL 4126:

MED is cleaned and ready to go. Need to dispose of the two wet mix drums that are left.

Midnight shift:

Day shift:

Afternoon shift:

#1 RC /AL 4126:

Calciner should be ready to go by the end of day shift. Just need to make sure the granulator is set up, discharge drums for the fines, syntron, and screener are set up. 5” dam??????, MOD???

Midnight Shift: no work done, fines drums and bag off station still need set up

Day shift:

Afternoon shift:

Exhaust to F1

#2 MED line / Cu-0860:

Hold –Spiral elevator is down until maintenance can look at it. **Be sure to use wet mix on every batch.** Lot 486-487 is -in pass.

Midnight shift: Hold for maintenance to look at spiral

Day Shift:

Afternoon Shift:

#2 RC/ Cu 0860:

Continue as feed available, Bladder on bag off station should be working now. We will need to have all of the bags fed through the calciner that are on the floor before Tuesday day shift when the calciner will be down.

Midnight shift: Hold, out of feed

Day Shift:

Afternoon Shift:

Exhaust to CTO until F1 corrected

#3 MED/ D-1708:

Continue to run. Add wet mix to each batch...about a ¼ to 1/3 of a drum.

Midnight shift: running, cooling water

Day Shift:

Afternoon Shift:

#3 RC / D-1708:

Continue. Call out maintenance if repairs are needed. Monitor fines and advise John. Need to close fines drums and place in Red zone, write the weight on the board in control room and include on SAP Sheets

Midnight shift: Stopped feed about ½ way through shift to allow MED Line to catch up

Day shift:

Afternoon Shift: continued

Exhaust to CTO

#4 RC / D-5253:

Continue to feed the rescreen material. Any material that comes off the national should be set aside for now. We will run the rescreened material until it is gone.

Midnight shift: continued. Reuse drums from repack and re-label

Day Shift:

Afternoon Shift: continued

Exhaust to Trimer

#5 RC / Cu-3818:

Make sure to get your surface areas!

Midnight Shift: continued, moved remaining bags from shipping

Day shift:

Afternoon shift: continued

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Use Auto Sampler for bags. **32 oz and a 16 oz grab for every bag.** Bag rack Raised to accommodate bags and keep from backing up chute. Screen Changed to 14 Mesh per John, Be Sure to Check Weigh all bags and fill out sheet by Scale,

Midnight shift: continued, feed was off at shift turn over, unsure why? Have one bag to re-feed (liner fell in)

Day Shift:

Afternoon shift: continued

Exhaust to Sly Scrubber

6 Tank /D-5253

Continue. Drain looked at by Schirmer and Lucas- not fixed yet
Midnight Shift: 7% left in tank enough for 1 batch and a 2 bag batch
Day Shift:
Afternoon shift:

New Pfaudler / D 5253

Run as we have empty buggies. Drum set up for drainage- see revised batch sheet.

Midnight shift: continued, There is enough AMT for 1 full batch and a 2 bag batch, raws have been moved to 3rd floor.

Day shift:

Afternoon Shift: continued, dumper fixed

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon. Tank has a lot of residue on bottom...will need cleaned

Midnight Shift: NA...

Day Shift: NA

Afternoon shift: NA

Old Pfaudler / D-0756:

Running. Continue to run to keep up with #6 Dryer/Calciner

Midnight Shift: enough raws for 4 batches on 3rd floor

Day Shift:

Afternoon shift: full

National Dryer: D-5253

Keep any material that comes off to the side. We want to feed all of the rescreen/repack material first.

Midnight Shift: continued

Day shift:

Afternoon Shift:

PK Blender/AI 3915:

On hold due to discharge valve switch knob missing. W.O.W. New Screener is running. Be sure to only screen 1 batch ahead of what you are making in the PK. We cannot let the screened sterotex/graphite sit. It causes havoc on the Horne machines.

Midnight Shift: hold for Knob

Day shift:
Afternoon shift: hold

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Midnight shift: NA

Day shift: NA

Afternoon shift: NA

Tower 3/ Cu 0860:

Running.

Midnight Shift:

Day shift:

Afternoon shift:

Tower 6 / Cu 0860:

Running

Midnight Shift: running (about half way through),

Day shift:

Afternoon shift:

North Screener / Cu-0860:

Change to Cu-0860. Keep running

Midnight shift: Continued.

Day shift:

Afternoon shift: continued

South Screener / Cu-0860:

Change to Cu-0860. Keep running

Midnight shift: continued

Day shift:

Afternoon Shift: continued

#2662 (west) Pill Machine / Al-3915 T 5/32:

Running, when able.

Midnight shift: Cleaning out Oiler- Filters "gunked" up

Day Shift:

Afternoon shift: continued

#2664 (east) Pill Machine / Al-3915 T 5/32:

Running, when able.

Midnight shift: continued

Day Shift:

Afternoon shift:

TK #2 / V 2010 P :

BI Mill has several work orders submitted for bearing replacement and new slide gate and drop chute on DC. WOW's by Grodecki. —Take samples to the Lab—

Midnight shift: Feeding last of material to the kiln on midnights shift,

Day Shift:

Afternoon shift: continued

TK #4 / Cu 0203:

Down.

Midnight shift: Down

Day Shift:

Afternoon shift:

Harrop Kiln / Al 3920:

Al 3920 - 90 min Cart

Midnight shift: Continued

Day Shift:

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

Hold for the weekend— Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: Holding, will need to start later or on afternoon shift

Day shift:

Afternoon Shift:

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer/#4RC/Trimer -
- 3) Reduction Towers - Cu-0860
- 4) Reduction Tower Screeners - keep Cu-0860 screening moving
- 5) #1 Line/#1RC - Finish Si-1624 and refires, Clean line and RC for Tuesday startup on AI-4126
E 1/8 –
Drier gas valve to be replaced and F1 sump to be cleaned Monday am
- 6) #2 Tunnel Kiln - V 2010 P - watch temps and PV close, stay on the high side
- 7) East Pfaudler/HC-11 Dryer/#6 RC - ships mid December, we need to stay on rate
- 8) #5 RC
- 9) #2 Line/#2RC Run RC MT for Tuesday Dec 2. Kirk will move syntron controls into CCR (on
Tues and
Wed)
- 10) Harrop Kiln
- 11) Horne Tableting / PK as needed
- 12) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums - ships 12/15 and we have
~450
drums to fix, safety first! Start slow and more staffing next week
- 13) South Precip - North has enough materials to get into mid week next week but it is getting
close....